# TRANSPORTATION POOLED FUND PROGRAM QUARTERLY PROGRESS REPORT

Lead Agency (FHWA or State DOT):Alabama Department of Transportation	
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## **INSTRUCTIONS:**

Project Managers and/or research project investigators should complete a quarterly progress report for each calendar quarter during which the projects are active. Please provide a project schedule status of the research activities tied to each task that is defined in the proposal; a percentage completion of each task; a concise discussion (2 or 3 sentences) of the current status, including accomplishments and problems encountered, if any. List all tasks, even if no work was done during this period.

Transportation Pooled Fund Program Project # (i.e, SPR-2(XXX), SPR-3(XXX) or TPF-5(XXX)  TPF-5 ( 208 )		Transportation Pooled Fund Program - Report Period:			
		□Quarter 1 (January 1 – March 31)			
		☑Quarter 2 (April 1 – June 30)			
		☐Quarter 3 (July 1 – September 30)			
			☐Quarter 4 (October 1 – December 31)		
		= December 51)			
Project Title: Accelerated Perform	nance Test	ting on the			
2009 NCAT Pavement	nt Test Track				
Name of Project Manager(s):	Phone Number:		E-Mail		
Dr. R. Buzz Powell, PE	(334) 844-6857		buzz@auburn.edu		
Lead Agency Project ID:	Other Project ID (i.e., contract #):		Project Start Date:		
930-754P			May 14, 2009		
Original Project End Date:	Current Project End Date:		Number of Extensions:		
September 30, 2012	September 30, 2012		None		
Project schedule status:					
☑ On schedule ☐ On revised sched	ule 🗆	Ahead of schedule	☐ Behind schedule		

## Overall Project Statistics:

Total Project Budget	Total Cost to Date for Project	Percentage of Work Completed to Date
\$7,131,000	\$7,120,605	99%

## **Quarterly** Project Statistics:

Total Project Expenses and Percentage This Quarter	Total Amount of Funds Expended This Quarter	Total Percentage of Time Used to Date
0.4%	\$27,957	93%

#### **Project Description:**

The Pavement Test Track is a full-scale accelerated performance test (APT) facility managed by the National Center for Asphalt Technology (NCAT) at Auburn University. The project is funded and directed by a multistate research cooperative program in which the construction, trafficking, and pavement evaluation are carried out on 46 different 200-foot test sections around the 1.7-mile oval test track. Each test section is constructed utilizing the asphalt materials and design methods used by individual sponsors. A fleet of heavy trucks is operated on the track in a highly controlled manner in order to apply a design life-time of truck traffic (10 million equivalent single axle loads, or ESALs) in two years. The 2009 research cycle represents the fourth three-year research cycle of the NCAT Pavement Test Track.

The primary objectives of the pooled fund project are as follows:

- 1. Constructing 200 ft test sections on the existing 1.7 mile NCAT test oval that are representative of inservice roadways on the open transportation infrastructure;
- 2. Applying accelerated performance truck traffic in the 2 years following construction;
- 3. Assessing/comparing the functional and structural field performance of trafficked sections;
- 4. Validating the M-E approach to pavement analysis and design using surface and subsurface measures;
- 5. Calibrating new and existing M-E approaches to pavement analysis and design using pavement surface condition, pavement load response, precise traffic and environmental logging, and cumulative damage;
- 6. Correlating field results with laboratory data; and
- 7. Answering practical questions posed by research sponsors through formal (i.e., reports and technical papers) and informal (e.g., one-on-one responses to sponsor inquiries) technology transfer.

<b>Progress this Quarter</b>	(includes meetinas.	work plan status.	contract status, s	ignificant proc	ress. etc.):

Post Track Conference data collection continued as part of the overall effort to wrap up research on the 2009 NCAT Pavement Test Track. Destructive forensics were completed and test sections were removed to make way for the new research cycle. Findings and results were communicated with government, industry, and academia via reports and presentations, with a focus on deployment.

PF Program Standard Quarterly Reporting Format – 7/2011

The draft final report provided to attendees of the Track Conference is in the final stages of revision to reflect feedback from research sponsors as well as significant findings from destructive forensics and test section removal. It is expected that the final report will be published before the end of the final reporting quarter.	Anticipated work next quarter:
	feedback from research sponsors as well as significant findings from destructive forensics and test section

#### **Significant Results:**

No cracking was observed in any GE test sections. The structural contribution of OGFC has been quantified, and it has been shown to improve the cracking performance of underlying Superpave mix with a proven susceptibility to surface cracking (an effect that was optimized with the use of a spray paver). Measured field strain levels were used to develop fatigue life expectations for all GE sections via multi-strain laboratory beam fatigue data. A consistently higher fatigue expectation is projected for warm mix. The highest fatigue expectations within the six section core GE study are for the high RAP test sections. The current plan for the next research cycle includes traffic continuation on the GE study to prove/disprove current fatigue expectations and provide the Track test bed for the preservation group (PG) study (additional PG study test sections will be constructed for the first time in off-Track test sections). Perpetual performance has been observed in structures built with 9 inches of asphalt pavement on a stiff base/subgrade, while 14 inches of asphalt pavement is required on a weak subgrade. The same high polymer technology that has shown good structural performance in a privately sponsored thinner pavement was used to rehabilitate a failed pavement on a weak subgrade. Higher flat and elongated particles have exhibited good performance in both SMA and OGFC applications. Gravel has exhibited good performance in both an OGFC and in a 45 percent RAP surface mix. Equivalent performance has been observed in the same mix produced with SBS versus GTR modified PG76-22.

Circumstance affecting project or budget. (Please describe any challenges encountered or anticipated that might affect the completion of the project within the time, scope and fiscal constraints set forth in the agreement, along with recommended solutions to those problems).
The project is expected to be completed on time and within the allotted budget.

#### **Potential Implementation:**

It is expected that the significant findings previously mentioned will be implemented by sponsoring state DOTs. Safer OGFC surfaces can be cost justified because of the proven structural contribution and protection from surface cracking. The layer coefficient for dense asphalt pavements has been recalibrated from 0.44 to 0.54 to reduce the cost of construction and rehabilitation until DARWin-ME can be implemented. The interim layer coefficient for OGFC surfaces (based on stiffness reduction and strain equivalence) has been found to be 0.15; however, this value may be increased if observed surface crack prevention proves to be quantifiable. The use of alternative binders and binder modifiers provides some amount of protection from future price increases. Thinner high polymer pavements are selectively being used to reduce the cost of construction and/or rehabilitation when it is not feasible to provide additional thickness. Perpetual pavement methodologies have been proven and optimized using mixes, materials, bases, and subgrades from many different states, with thickness ranging between 9 inches on a stiff foundation to 14 inches on a soft foundation. Aggregate specifications are carefully being relaxed (e.g., higher F&E stone in some states, more gravel in other states, etc.) in order to reduce the initial cost of construction without negatively impacting service life. Lower temperatures needed for warm mix production have been shown to reduce age hardening of asphalt binder, which prevents temperature related cracking in surface mixes and fatigue cracking in base mixes.