

## TRANSPORTATION POOLED FUND PROGRAM QUARTERLY PROGRESS REPORT

Lead Agency (FHWA or State DOT):           IOWA DOT          

**INSTRUCTIONS:**

*Project Managers and/or research project investigators should complete a quarterly progress report for each calendar quarter during which the projects are active. Please provide a project schedule status of the research activities tied to each task that is defined in the proposal; a percentage completion of each task; a concise discussion (2 or 3 sentences) of the current status, including accomplishments and problems encountered, if any. List all tasks, even if no work was done during this period.*

<b>Transportation Pooled Fund Program Project #</b>  <b>TPF-5 (224)</b>	<b>Transportation Pooled Fund Program - Report Period:</b> Quarter 1 (January 1 – March 31, 2014) Quarter 2 (April 1 – June 30, 2014) X Quarter 3 (July 1 – September 30, 2014) Quarter 4 (October 1 – December 31, 2014)	
<b>Project Title: Investigation of Deterioration of Joints in Concrete Pavements</b>		
<b>Project Manager:</b> Linda Narigon	<b>Phone:</b> 515-239-1471	<b>E-mail:</b> Linda.Narigon@dot.iowa.gov
<b>Project Investigator:</b> Peter Taylor	<b>Phone:</b> 515-294-9333	<b>E-mail:</b> ptaylor@iastate.edu
<b>Lead Agency Project ID:</b> RF 0323	<b>Other Project ID (i.e., contract #):</b> Addendum 361	<b>Project Start Date:</b> 11/01/09
<b>Original Project End Date:</b>	<b>Current Project End Date:</b> 6/30/15	<b>Number of Extensions:</b>

Project schedule status:

On schedule     
  On revised schedule     
  Ahead of schedule     
  Behind schedule

Overall Project Statistics:

Total Project Budget	Total Cost to Date for Project	Total Percentage of Work Completed
\$540,309	\$494,970.41	94%

Quarterly Project Statistics:

Total Project Expenses This Quarter	Total Amount of Funds Expended This Quarter	Percentage of Work Completed This Quarter
\$24,337.80		2%

**Project Description:**

See attached report

**Progress this Quarter (includes meetings, work plan status, contract status, significant progress, etc.):**

- A second workshop was conducted in IL using funds from another source.
- Work continued on a final report.
- Tests have been started to evaluate the benefits of sealants in the field at MNRoad. Joints in 3 cells have been treated with 4 products. Cores have been extracted for base line evaluation. An initial report was started.
- Purdue has published finalizing a report describing their work.
- Additional lab tests are complete to evaluate the mechanism behind failures in the interfacial zone.
- Field tests of sealants was continued in IA with several cities using other funding.

**Anticipated work next quarter:**

- Reports will be completed for the ISU work
- Lab tests will continue
- Sealants tests will continue

**Significant Results:**

- See attached report

**Circumstance affecting project or budget (Describe any challenges encountered or anticipated that might affect the completion of the project within the time, scope, and fiscal constraints set forth in the agreement, along with recommended solutions to those problems).**

TAC members

First	Last	Organization
Aziz	Khan	CO DOT
Todd	Hanson	IA DOT
Linda	Narigon	IA DOT
Gordon	Smith	ICPA
Tommy	Nantung	IN DOT
John	Staton	MI DOT
Larry	Sutter	Michigan Tech
Tom	Burnham	MN DOT
Maria	Masten	MN DOT
Bill	Cuerdon	NY DOT
Steve	Kosmatka	PCA
Jan	Olek	Purdue
Jason	Weiss	Purdue
Scott	Eilken	Quality Saw & Seal
Dave	Huft	SD DOT
Jim	Parry	WI DOT
Gina	Ahlstrom	FHWA
Ahmad	Ardani	FHWA
Tom	Harman	FHWA
Max	Grogg	FHWA-Iowa
Peter	Taylor	CP Tech Center

# Joint Sealants Brainstorming Workshop

Bloomington, MN

June 12, 2014

## Minutes

### Present:

Tony Babcock, CP Tech Center  
Tom Burnham, MNDOT  
Scott Eilken, Quality Saw & Seal  
Dave Huft, SDDOT  
Monica Jurado, FHWA  
Steve Kosmatka, PCA  
Maria Masten, MDDOT  
Jan Olek, Purdue  
Larry Sutter, Michigan Tech  
Peter Taylor, CP Tech Center  
Jason Weiss, Purdue

Andy Bennett, MIDOT  
John Cunningham, ICPA  
Max Grogg, FHWA  
Brandon Joy, CODOT  
Kevin Kliethermes, FHWA  
Mark Lloyd, WIDOT?  
Gerard Moulzolf, AET  
Larry Scofield, IGGA  
Tony Zander, INDOT  
Bob Younie, IADOT

### Summary of Key Discussion Points

- REVIEW THE NEED FOR SEALANTS
  - Sealants will likely help to protect concrete from attack. The key questions are: Which ones, and when do we put them on?
    - New construction – sealants will interfere with bonding of hot pour.
    - Distressed pavement – quantifying the degree of distress is difficult
  - Filling joints with hot pour
    - The general consensus is to not use backer rod with hot pour sealants
    - Getting hot pour into narrow (1/8”) saw cuts may need a change in the way things are done w.r.t. nozzle and viscosity.
    - The advantages/disadvantages to leaving joints open were discussed
      - Tied to vehicle speed
      - Drainage of the system as a whole needs to be considered
  - The Iowa Concrete Paving Association will be conducting Joint Sealer research with the CP Tech Center
    - Using 5 commercially available joint sealer products
    - 5 locations in Iowa
    - Initial, 1-Year, & 2-Year testing
  - MTU is continuing evaluations at MNRoad (PDF attached)

- LAB TESTING METHODS
  - Report by Purdue attached
- FAILURE MECHANISMS
  - Presentation by Jason Weiss (PDF attached)
    - Need to tie mixture ingredients with de-icing salts
    - Low w/cm and adequate air mix reduce risk but does not guarantee survival
- TECH TRANSFER
  - There is a need to share what we already know (CPTech and SD DOT Guidance attached)
    - Possible distribution methods
      - LTAPs
      - NACE
      - APWA
- FUTURE STEPS
  - Possible Products
    - De-Icing guide (Larry Sutter is working on a Tech Brief)
    - One page problem identifier
    - Develop a best practices statement on how to conduct sealing?
    - Guide on Chemical Effects for practitioners
      - What is good concrete? / Acceptance criteria for agencies
      - Distribution methods may include Video, Smart-Phone/App, Webinars, Posters
      - Designed for different users
        - Inspectors/Maintenance crews
        - Pavement designers
        - City/County/Resident Engineers
- BRAINSTORMING
  - Are there ways to evaluate joint deterioration using currently available technology?
    - UPV
    - MIRA
    - GPR
    - Moisture sensors
  - How to correlate lab and field results
  - Are there salts that won't damage concrete?
    - Other industry by-products
    - Are there other groups that may have solutions?
  - Are there additives that protect concrete?
  - Are there other approaches to dealing joint deterioration?
    - Neutralize CaOH
  - Is there a way to develop joints that drain?

# **Progress Statement for Investigation of Deterioration of Joints in Concrete Pavements**

## **1. Scope of Pooled Fund TPF 5(224)**

The objective of this project is to identify the failure mechanisms behind early deterioration occurring in the joints of concrete pavements in various northern states, and to develop strategies to prevent the deterioration of new pavements in the future. Tied to this understanding will be the ability to provide effective guidance on what to do about repairing and/or slowing the distress in existing pavements.

The proposed research approach will be to:

- Conduct in-depth interviews of stakeholders in locations having the problem
- Develop a database of parameters from sites where distress is observed
- Test samples taken from selected sites
- Investigate techniques to treat locations where the problem is occurring
- Attempt to reproduce and mitigate distress in laboratory samples
- Identify failure mechanisms
- Provide guidance for practitioners about prevention and mitigation methods

## **2. Work Plan**

The following tasks were suggested to address this need:

### **Tech Briefs**

Three tech-briefs were to be prepared that discuss current knowledge and recommendations.

The first to provide an overview of the distress and what is known about it at present has been published. The second was to provide guidelines on sound construction practices. On review it was decided that an existing document from the South Dakota deicing salts project fulfilled this need, and has been referenced in the first tech brief. The third to discuss potential treatments for existing pavements has been postponed due to observations in laboratory testing that indicated issues with simply using an absorption test. A fourth tech brief has been planned on saw-cutting based on the results from an earlier study however this is currently on hold.

### **Database**

A survey was developed that sought information from regions reporting the distress. Information was collected from 19 states and has been compiled in a spreadsheet. The data were analyzed to seek for commonalities and trends, but the information received was incomplete and not particularly useful.

As a supplement to this activity, tours were conducted in IA, IN, WI, MI and WI to inspect, photograph, and gather information for use in selecting potential coring locations. These tours were conducted by team members from ISU and MTU. Other tours are being planned in KS and PA.

## Sampling and Analysis

Based on the tours, core samples have been collected from WI, MN, IN and IA and submitted for petrographic analysis. It is planned to collect more samples from MI when the weather permits.

Petrographic reports have been published.

## Laboratory Testing

Considerable laboratory testing has been completed:

- Samples immersed in salt solutions at 40 were examined microscopically. The data are being analyzed.
- Work at ISU has shown that the risk of distress is dependent on w/cm, air content and curing. Analysis has shown that distress is unlikely to be related to early traffic loading.
- Work at ISU to study the early damage caused by sawing is complete. Some limited damage was incurred under aggressive sawing.
- Work at ISU is continuing to assess the effects of the interfacial zone on a form of damage observed in the field. Evidence is growing that this is the case with dissolution of the paste in the IFZ the most likely mechanism of failure. A technical paper has been prepared on this topic. An MS Thesis is being prepared based on this work.
- A field permeameter has been built to measure permeability of the base and has been tested in one location in summer and winter. As expected, permeability was notably reduced in winter due to freezing. In addition, permeability was higher mid slab than at the joint, likely because of clogging from fine material transported through the joint.
- MIP has been conducted on lab samples to assess whether w/cm affects the risk of water being trapped in the pore system in the same way as d-cracking aggregates. Data is indicating that this is worth investigating further. A technical paper has been prepared on this work.
- Previous work at Purdue examined microstructural and chemical changes in concretes from numerous field locations (both damaged and non-damaged). The results of these tests confirmed that many of the microstructural changes observed in the field concretes have been to great extent duplicated in the laboratory.
- Prior work at Purdue examined stresses development and cracking at saw cut locations. The work identified that damage can develop at the base of the saw cuts in an 'upside down' heart shaped lobe and this microcracking may accelerate water ingress.
- Work at Purdue has demonstrated the effects of saturation on increasing the risk of freeze thaw damage regardless of the air content of the system. Work has shown that salts exhibit different wetting and drying processes than water due to alterations in the viscosity, surface tension and equilibrium relative humidity. This work has highlighted issues with sample conditioning for ASTM C-1585 as well as testing field samples.
- Work at Purdue has developed a testing protocol (under a part of TP(5)-179) that uses electrical resistance to provide an indication of the concretes resistance to chloride ingress.
- Work at Purdue has demonstrated benefits of penetrating sealers has been demonstrated on slowing the rate of saturation and reducing the potential for damage. Numerical models have also been developed to quantify the ingress of fluids. Additional testing is currently underway to obtain remaining data for use in these models.
- Work at Purdue has recently extended the use of sealants to three field sites. One site, US 231, evaluates the use of SME-PS as a repair technology for a pavement showing early distress. The second and third sites (town of Fishers) evaluate the use of SME-PS on new pavement joints. A fourth site is under discussion as a test site in Michigan while a fifth site is being evaluated in Indiana for materials with a known low entrained air content.

- Purdue is developing a test to evaluate sealants. The test is based on ASTM C 1585 but with a temperature cycle included.

Other tasks complementary to this work are being conducted at ISU, MTU, Purdue and UMKC from other funding sources. The findings are being pooled to develop a comprehensive understanding of the multiple mechanisms that are involved in this distress.

### **Field Testing**

Field tests are being conducted in IN and MN with a variety of products and application rates. Performance is being monitored by photographic records, chloride profiling and petrography. The trials have only been in place for a year or two and no effects have been observed yet.

New materials were applied at MNRoad in 2013.

## **3. Tech Transfer**

Presentations have been made in 10 states discussing the current understanding developed from the research and making recommendations. Multiple requests are being received for presentations and training including at TRB.

A revised 30 page publication was published (using other funds) to provide interim guidance on what the mechanisms are and how to reduce the risk of distress.

A number of papers have been submitted to journals and conferences. These are listed in section 5.

A report summarizing the work to date has been published.

A workshop has been prepared to train city engineers on how to minimize risk and has been presented in 10 states.

## **4. Technical Advisory Committee**

A Pooled Fund Technical Advisory Committee (TAC) has been established comprising representatives of states contributing funds to the project. The committee last met in a web meeting in December 2013.

## **5. Publications**

Zhang, J., Taylor, P., (2013). "Comparison of Pore Sizes of Cement Paste and Aggregate Using Mercury Intrusion Porosimetry", submitted.

Zhang, J., Taylor, P., (2013). "A Review of Mechanisms Associated with Premature Joint Deterioration in Concrete Pavements", under review.

Zhang, J., Taylor, P., (2013). "Investigation of Interfacial Zone Related Freezing and Thawing Deterioration in Concrete Pavements", under review.



Zhang, J., White, D., and Taylor, P., (2013). "A Case Study of Evaluating Joint Performance in Relation with Subsurface Permeability", under review.

Arribas-Colón, M., Radliński, M., Olek, J., and Whiting, N., (2010) INVESTIGATION OF PREMATURE DISTRESS AROUND JOINTS IN PCC PAVEMENTS - Phases I and II, JTRP 3016

Raoufi, K., Radlinska, A., Nantung, T., and Weiss, W. J., (2008) "Practical Considerations To Determine The Time And Depth Of Saw-Cuts In Concrete Pavements," TRB

Raoufi, K., Weiss, J., and Nantung, T., (2008) "Numerical Assessment of Saw-Cutting: The Influence on Stress Development and Cracking," 6th RILEM International Conference on Cracking in Concrete Pavements, Chicago, Illinois, USA

Raoufi, K., Nantung, T. E., and Weiss, W. J., (2010) "Numerical Analysis Of Saw-Cutting: The Influence Of Environmental Conditions", ACI Special Publication

Raoufi, K., Their, T., Weiss, J., Olek, J. and Nantung, T. (2009), "Saw-Cutting Guidelines for Concrete Pavements: Examining the Requirements for Time and Depth of Saw-Cutting", Final Report, FHWA/IN/JTRP-2007/5, Joint Transportation Research Program.

Li, W., Pour-Ghaz, M., Castro, J., and Weiss, W. J., (accepted) "Water Absorption and the Critical Degree of Saturation as it relates to Freeze-Thaw Damage in Concrete Pavement Joints," ASCE Journal of Civil Engineering Materials

Spragg, R., Castro, J., Li, W., Pour-Ghaz, M., Huang, P., and Weiss, W. J., (2011) "Wetting and Drying of Concrete in the Presence of Deicing Salt Solutions", Cement and Concrete Composites, Volume 33, Issue 5, May, Pages 535-542

Castro, J. Bentz, D., and Weiss, W. J., (2011) "Effect of Sample Conditioning on the Water Absorption of Concrete," Cement & Concrete Composites 33, 805–813

Spragg, R., Castro, J., Nantung, T., Paredes, M., and Weiss, J., (2011) "Variability Analysis of the Bulk Resistivity Measured Using Concrete Cylinders" Internal Report

Coates, K., Mohtar, S., Tao, B., and Weiss, W. J., (2009) "Can Soy Methyl Esters Reduce Fluid Transport and Improve the Durability of Concrete?" Transportation Research Board, pp. 22-30

Golias, M., Castro, J., Peled, A., Tao, B., and Weiss, J., (Accepted) "Soy Methyl Ester (SME) as a Topical Concrete Application for Improving the Durability of Concrete Pavement Joints,"

Pour-Ghaz, M., Castro, J. E., Rajabipour, F., and Weiss, W. J., (2009) 'Measurement and Modeling Fluid Transport in Cracked Concrete,' International RILEM Conference on Concrete Durability and Service Life Planning 'Concrete Life '09', Haifa, Israel

Pour-Ghaz, M., Rajabipour, F., Couch, J.B, and Weiss, J., (2010) "Numerical and Experimental Assessment of Unsaturated Fluid Transport in Saw-Cut (Notched) Concrete Elements," ACI SP