TRANSPORTATION POOLED FUND PROGRAM
QUARTERLY PROGRESS REPORT

Lead Agency (FHWA or State DOT): Minnesota Department of Transportation

INSTRUCTIONS:
Project Managers and/or research project investigators should complete a quarterly progress report for each calendar quarter during which the projects are active. Please provide a project schedule status of the research activities tied to each task that is defined in the proposal; a percentage completion of each task; a concise discussion (2 or 3 sentences) of the current status, including accomplishments and problems encountered, if any. List all tasks, even if no work was done during this period.

Transportation Pooled Fund Program Project # *(i.e, SPR-2(XXX), SPR-3(XXX) or TPF-5(XXX)* TPF-5(269)	**Transportation Pooled Fund Program - Report Period:** ☐ Quarter 1 (January 1 – March 31) ☑ Quarter 2 (April 1 – June 30) ☐ Quarter 3 (July 1 – September 30) ☐ Quarter 4 (October 1 – December 31)	
Project Title: Development of an Improved Design Procedure for Unbonded Concrete Overlays		
Name of Project Manager(s): Tom Burnham	**Phone Number:** 651-366-5452	**E-Mail** tom.burnham@state.mn.us
Lead Agency Project ID: TPF-5(269)	**Other Project ID (i.e., contract #):** 99008 Work Order No. 83	**Project Start Date:** June 17, 2013
Original Project End Date: May 31, 2016	**Current Project End Date:** June 30th, 2019	**Number of Extensions:** 3

Project schedule status:

☐ On schedule ☐ On revised schedule ☐ Ahead of schedule ☑ Behind schedule

Overall Project Statistics:

Total Project Budget	Total Cost to Date for Project	Percentage of Work Completed to Date
$463,787	$460,200	97%

Quarterly Project Statistics:

Total Project Expenses and Percentage This Quarter	Total Amount of Funds Expended This Quarter	Total Percentage of Time Used to Date
$0	$0	99%

Project Description:

This project was created to address the timely need for an improved mechanistic-empirical based design procedure for unbonded concrete overlays of existing concrete and composite pavements (UCOCP).

The objectives of the projects are:

1. Study and understand the field performance history of UCOCP as demonstrated by various test sections and in-service pavements.
2. Determine suitable separator layer (interlayer) materials and properties to insure long term performance of UCOCP systems.
3. Develop a design procedure for unbonded concrete overlays of existing concrete and composite pavements utilizing existing validated performance models, as well as new analytical models derived to address deficient or missing design parameters in existing methods. The design guide will be based on mechanistic-empirical principles, including the effects of various concrete overlay materials, separator layer (interlayer) types, panel thickness (4” to 10”) and panel size, joint load transfer mechanisms, traffic loads, and climates (nation-wide) in which they must perform.
4. Provide improved or supplemental guidance on the suitability of projects for unbonded concrete overlays.

Progress this Quarter (includes meetings, work plan status, contract status, significant progress, etc.):

During Q2 2019:

- The research team continued to work on reports for Tasks 1-4: Summarizing development of the cracking and faulting models, the user guide for the design software, the guidelines for selection of a suitable interlayer for an unbonded concrete overlay, and the draft final report.
- A revised beta version of the UNOLDesign program was released.

Anticipated work next quarter:

During Q3 2019, the major focus for the research team will be to complete all of the remaining tasks outlined in the amended contract with the University of Pittsburgh. This includes the final version of the new design procedure, as well as all of the supporting documentation.

A final TAP meeting will take place in September to discuss the final products from this 6+ year effort.

Significant Results:

Laboratory testing of beam samples have revealed some interesting behaviors of interlayers under load, particularly with asphalt-based materials. As a result, significant knowledge has been gained on the characterization of interlayers for UBOLs.

New longitudinal cracking and transverse joint faulting models have been developed, which will significantly advance the design of unbonded concrete overlays.

An improved design procedure for unbonded concrete overlays has been developed, with final validation underway.

Circumstance affecting project or budget. (Please describe any challenges encountered or anticipated that might affect the completion of the project within the time, scope and fiscal constraints set forth in the agreement, along with recommended solutions to those problems).

The research team continues to address issues identified after release of the beta version of the procedure. This is delaying completion of the final report and other remaining tasks.

A final contract amendment was needed to complete this project. This process temporarily halted work on the project.

Potential Implementation:

There is great and immediate demand for the product from this project.

Once the design procedure and guidelines are accepted as viable and reliable by the design community, the implementation will occur very quickly.