TRANSPORTATION POOLED FUND PROGRAM
QUARTERLY PROGRESS REPORT

Lead Agency (FHWA or State DOT): Minnesota Department of Transportation

INSTRUCTIONS:
Project Managers and/or research project investigators should complete a quarterly progress report for each calendar quarter during which the projects are active. Please provide a project schedule status of the research activities tied to each task that is defined in the proposal; a percentage completion of each task; a concise discussion (2 or 3 sentences) of the current status, including accomplishments and problems encountered, if any. List all tasks, even if no work was done during this period.

Transportation Pooled Fund Program Project # *(i.e, SPR-2(XXX), SPR-3(XXX) or TPF-5(XXX)* TPF-5(269)	**Transportation Pooled Fund Program - Report Period:** ☑ Quarter 1 (January 1 – March 31) ☐ Quarter 2 (April 1 – June 30) ☐ Quarter 3 (July 1 – September 30) ☐ Quarter 4 (October 1 – December 31)	
Project Title: Development of an Improved Design Procedure for Unbonded Concrete Overlays		
Name of Project Manager(s): Tom Burnham	**Phone Number:** 651-366-5452	**E-Mail** tom.burnham@state.mn.us
Lead Agency Project ID: TPF-5(269)	**Other Project ID (i.e., contract #):** 99008 Work Order No. 83	**Project Start Date:** June 17, 2013
Original Project End Date: May 31, 2016	**Current Project End Date:** November 30th, 2019	**Number of Extensions:** 4

Project schedule status:

☑ On schedule ☐ On revised schedule ☐ Ahead of schedule ☐ Behind schedule

Overall Project Statistics:

Total Project Budget	Total Cost to Date for Project	Percentage of Work Completed to Date
$463,789	$463,789	100%

Quarterly Project Statistics:

Total Project Expenses and Percentage This Quarter	Total Amount of Funds Expended This Quarter	Total Percentage of Time Used to Date
$0	$0	100%

Project Description:

This project was created to address the timely need for an improved mechanistic-empirical based design procedure for unbonded concrete overlays of existing concrete and composite pavements (UCOCP).

The objectives of the projects are:

1. Study and understand the field performance history of UCOCP as demonstrated by various test sections and in-service pavements.
2. Determine suitable separator layer (interlayer) materials and properties to insure long term performance of UCOCP systems.
3. Develop a design procedure for unbonded concrete overlays of existing concrete and composite pavements utilizing existing validated performance models, as well as new analytical models derived to address deficient or missing design parameters in existing methods. The design guide will be based on mechanistic-empirical principles, including the effects of various concrete overlay materials, separator layer (interlayer) types, panel thickness (4” to 10”) and panel size, joint load transfer mechanisms, traffic loads, and climates (nation-wide) in which they must perform.
4. Provide improved or supplemental guidance on the suitability of projects for unbonded concrete overlays.

Progress this Quarter (includes meetings, work plan status, contract status, significant progress, etc.):

During Q1 2020:

- All tasks were completed in Q4 2019.
- MnDOT is working with the research team to publish the final report.

Anticipated work next quarter:

MnDOT will continue to work towards publishing final report. Will post final published final report on pooled fund website.

Significant Results:

Laboratory testing of beam samples have revealed some interesting behaviors of interlayers under load, particularly with asphalt-based materials. As a result, significant knowledge has been gained on the characterization of interlayers for UBOLs.

New longitudinal cracking and transverse joint faulting models have been developed, which will significantly advance the design of unbonded concrete overlays.

An improved design procedure for unbonded concrete overlays has been developed, as well as guidance for the selection of suitable materials for interlayers.

Circumstance affecting project or budget. (Please describe any challenges encountered or anticipated that might affect the completion of the project within the time, scope and fiscal constraints set forth in the agreement, along with recommended solutions to those problems).

None. All tasks have been completed. Final report is going through MnDOT publishing process.

Potential Implementation:

There is great and immediate demand for the product from this project.

The design procedure and interlayer guidelines have been accepted as viable and reliable by the design community, with implementation now underway.